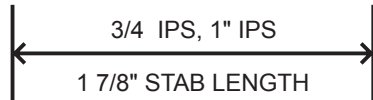


INSTALLATION INSTRUCTIONS FOR 9957-52-0122-00 & 9957-52-0123-00 COUPLINGS

BOTH ENDS

1. CUT PIPE ENDS SQUARE, DEBURR OUTSIDE AND INSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, GREASE, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
2. MARK STAB LENGTH ON PIPE (SEE EXAMPLES FOR CORRECT PIPE OR TUBING SIZE AND CORRESPONDING STAB LENGTH).



IMPORTANT

For use on:

Polyethylene (PE) gas pipe meeting the requirements of ASTM D 2513

Pressure Rating: Designed to meet or exceed pressure rating of PE pipe per 49 CFR Part 192 and ASTM D 2513

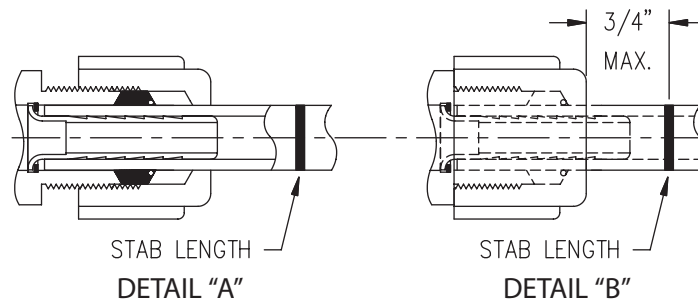
Operating Temperature: -20 to 140° F

END WITH LOOSE STIFFENER

3. INSTALL NUT AND SEAL OVER THE PIPE.
4. PRESS "LOOSE" STIFFENER INSIDE PIPE.
5. INSERT PIPE AND STIFFENER INTO THE COUPLING BODY.
6. TIGHTEN COMPRESSION NUT UNTIL IT SHOULDERS AGAINST THE OUTLET. **DO NOT OVERTIGHTEN** (SEE DETAIL "B") LINE MARKED FOR STAB LENGTH SHOULD BE NO MORE THAN 3/4" FROM FACE OF NUT.

END WITH FIXED STIFFENER

7. LOOSEN COMPRESSION NUT UNTIL SEAL RING IS NO LONGER COMPRESSED. THEN INSERT PIPE UNTIL IT BOTTOMS IN OUTLET. (SEE DETAIL "A")
8. TIGHTEN COMPRESSION NUT UNTIL IT SHOULDERS AGAINST THE OUTLET. **DO NOT OVERTIGHTEN** (SEE DETAIL "B") LINE MARKED FOR STAB LENGTH SHOULD BE NO MORE THAN 3/4" FROM FACE OF NUT.



NOTE: THIS IS A CATEGORY 2 JOINT. IT IS THE RESPONSIBILITY OF THE UTILITY TO HAVE QUALIFIED JOINING PROCEDURES.